

Active Carbon Filters MS6N-LFX – Inch Series



Active carbon filters remove liquid and gaseous oil particles as well as odor and taste from compressed air. Pre-filtration with a grade of 0.01 micron is required.

- Pneumatic connection: 1/4 NPT, 3/8 NPT, 1/2 NPT, 3/4 NPT
- Supply pressure 0 ... 294 psi
- Flow rate: 24.7 ... 42.4 scfm

Product Range Overview						
Type	Pneumatic connections		Bowl guard		Bowl drain	Reverse flow
	Body thread	Port plate	Plastic bowl guard	Metal bowl	Manual	Flow direction from right to left
MS6N		AG...	R	U	M	Z
LFX	1/4 NPT, 3/8 NPT, 1/2 NPT	1/4 NPT, 3/8 NPT, 1/2 NPT, 3/4 NPT	■	■	■	■

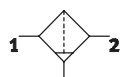
Features		Contents
• Removal of liquid and gaseous oil particles from compressed air using active carbon • Eliminates odors and vapors	• Prefiltration with micro filter MS6-LFM-A, filtration grade 0.01 µm, is required.	- Technical Data → 852 - Dimensional Drawings → 854 - Ordering Data → 854 - Accessories → 856 - Replacement Parts → 800
		→ www.festo.com/catalog/ms6n-lfx

Active Carbon Filters MS6N-LFX – Inch Series

Technical Data

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ISO Symbol



Manual bowl drain



General Technical Data			
Pneumatic connection 1, 2	1/4 NPT	3/8 NPT	1/2 NPT
Air purity class at the output ¹⁾	1.7.1 to DIN ISO 8573-1		
Supply pressure [psi]	0 ... 294		

1) It is recommended to replace filter cartridges after 1,000 operating hours.

Standard Nominal Flow Rate qnN ²⁾ and Standard Flow Rate qn [scfm]			
Pneumatic connection 1, 2	1/4 NPT	3/8 NPT	1/2 NPT
qn N 1 → 2	24.7	35.3	42.4
qn max	31.8	31.8	31.8

2) Measured at p₁ = 88 psi and Δp = 1.0 psi

Operating and Environmental Conditions	
Operating medium	Compressed air, filtered, unlubricated, filtration grade 0.01 μm
Bowl guard	Plastic bowl guard
	Metal bowl
Ambient temperature [°F]	14 ... 140
Temperature of medium [°F]	41 ... 86
Storage temperature [°F]	14 ... 140
Assembly position	Vertical ±5°
Corrosion resistance CRC ³⁾	2

3) Corrosion resistance class 2 according to Festo standard 940 070

Components requiring moderate corrosion resistance. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents.

Weights [lb]	
With plastic bowl guard	1.20
With metal bowl	1.64

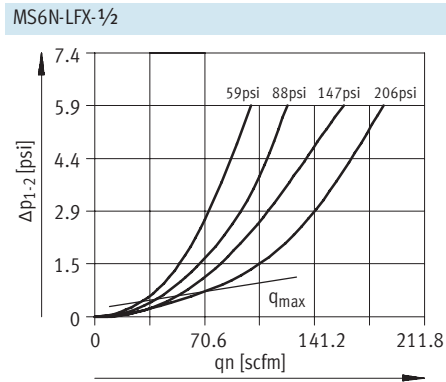
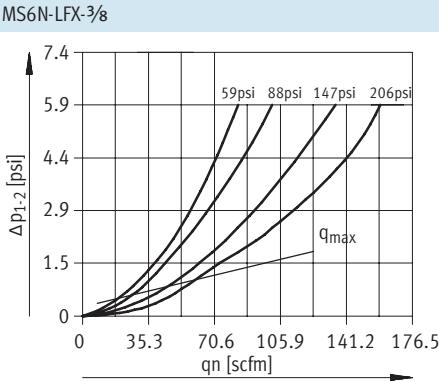
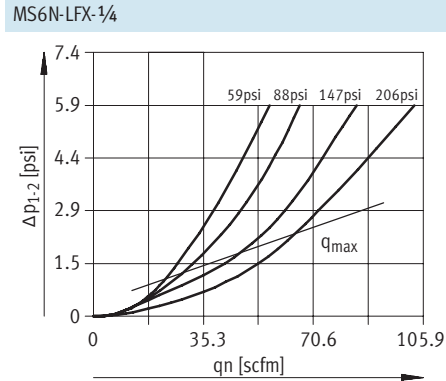
- Filter cartridges → 800
- For spare parts go to: www.festo.com/en/spare_parts_service

Active Carbon Filters MS6N-LFX – Inch Series

Technical Data

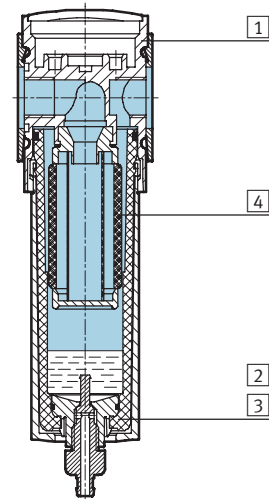


Standard Flow Rate q_n as a Function of the Differential Pressure Δp_{1-2}



Materials

Sectional view



Active carbon filter		
1	Body	Die-cast aluminum
2	Plastic bowl guard	Polycarbonate/polyamide
3	Metal bowl	Aluminum
	Viewing window	Polyamide
4	Filters	Active carbon
-	Seals	Nitrile rubber
	Note on materials	Free of copper and PTFE

Active Carbon Filters MS6N-LFX – Inch Series

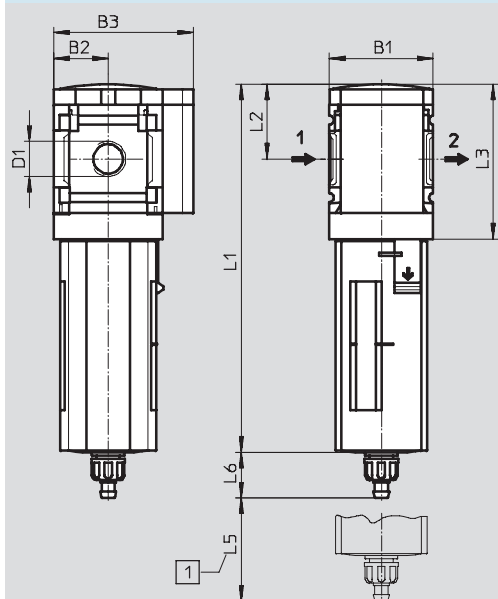
Dimensional Drawings, Ordering Data – Pre-configured Products

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Dimensions¹⁾ – Standard

Download CAD Data → www.festo.com/us/cad

Manual bowl drain



1 Installation dimensions

→ Flow direction

Type	B1	B2	B3	D1	L1		L2	L3	L5	L6	
					Bowl guard					Bowl guard	
					Plastic	Metal				Plastic	Metal
MS6N-LFX-1/4	2.44	1.22	2.99	1/4 NPT	7.56	7.80	1.65	3.43	3.94	0.62	0.75
MS6N-LFX-3/8				3/8 NPT							
MS6N-LFX-1/2				1/2 NPT							

1) Dimensions are in inches, unless otherwise noted.

Ordering Data

Bowl drain	Connection	Plastic bowl guard			Metal bowl		
		Part No.	Type	LT	Part No.	Type	LT
Manual	1/4 NPT	531920	MS6N-LFX-1/4-R	1D	531926	MS6N-LFX-1/4-U	Q
	3/8 NPT	531922	MS6N-LFX-3/8-R	1D	531928	MS6N-LFX-3/8-U	Q
	1/2 NPT	531921	MS6N-LFX-1/2-R	1D	531927	MS6N-LFX-1/2-U	Q

LT = Lead time

1D typically ships same day/next day

1W typically ships within 1 week

Q request a quote for lead time

Active Carbon Filters MS6N-LFX – Inch Series

Ordering Data – Configurable Products

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M Mandatory Data							O Options	
Part No.	Series	Size	Thread	Function	Connection size	Bowl	Type of mounting	Reverse flow direction
527673	MS	6	N	LFX	1/4, 3/8, 1/2, AQN, AQP, AQR, AQS	R U	WP WPM WB	Z
Order example								
527673	MS	6	N	- LFX	- AQN	- R	- WP	- Z

Ordering Table						
Grid dimension		[mm]	62	Conditions	Code	Enter code
[M]	Part No.	527673				
	Series	Standard			MS	MS
	Size	6			6	6
	Thread	NPT thread			N	N
	Function	Activated carbon filter			-LFX	-LFX
	Connection size	Body thread ¼ NPT			-¼	
		Body thread ⅜ NPT			-⅜	
		Body thread ½ NPT			-½	
		Port plate ¼ NPT (dimensions ➔ 860)			-AQN	
		Port plate ⅜ NPT (dimensions ➔ 860)			-AQP	
		Port plate ½ NPT (dimensions ➔ 860)			-AQR	
		Port plate ¾ NPT (dimensions ➔ 860)			-AQS	
	Bowl	Plastic bowl with plastic bowl guard			-R	
		Metal bowl			-U	
[O]	Type of mounting	Mounting bracket (dimensions ➔ 861)		[1]	-WP	
		Mounting bracket (dimensions ➔ 861)		[1]	-WPM	
		Mounting bracket (dimensions ➔ 858)			-WB	
	Reverse flow direction	Flow direction from right to left			-Z	

1 WP, WPM Only with port plate AQN, AQP, AQR or AQS

Transfer order code

527673	MS	6	N	- LFX	-		-		-		-	
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Accessories Overview

Mounting Attachments and Accessories



Active Carbon Filters MS6N-LFX – Inch Series

Accessories Overview

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Mounting Attachments and Accessories						
		Single unit		Combination unit ➔ 3.1-49		➔ Page
		without port plate	with port plate	without port plate	with port plate	
1	Cover cap MS6-END	■	–	■	–	859
2	Port plate MS6N-AQ...	–	■	–	■	860
3	Mounting bracket MS6-WB	■	■	–	–	858
5	Body connector MS6-MV	–	■	■	■	860
6	Mounting bracket MS6-WP/WPB/WPM	–	■	■	■	861

Active Carbon Filters MS6N-LFX – Inch Series

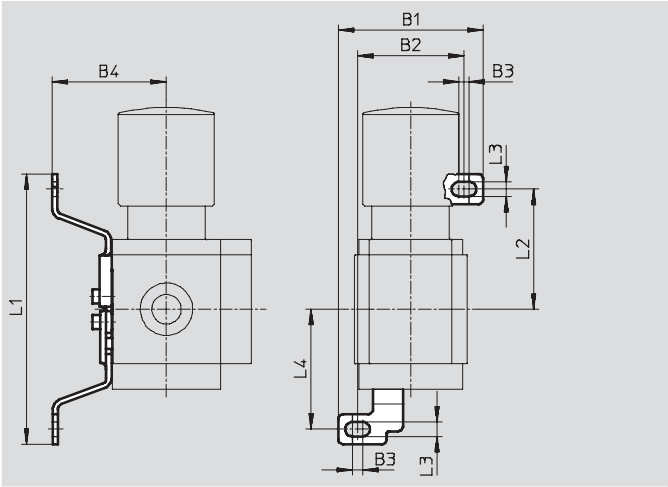
Accessories



3 Mounting bracket MS6-WB

- For wall mounting

Material:
Steel



Dimensions and Ordering Data										
B1	B2	B3	B4	L1	L2	L3	L4	Weight [lb]	Part No.	Type
3.13	2.44	0.18	2.17	6.20	2.80	0.26	2.80	0.24	532196	MS6-WB

Active Carbon Filters MS6N-LFX – Inch Series

Accessories

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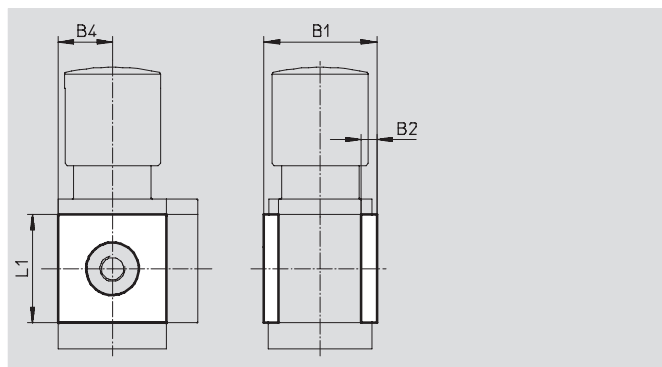
1 Cover cap MS6-END

- Can be used to cover the body sides of the first and last module if port plates are not used.

Material:

Reinforced polyamide

Free of copper and PTFE



Dimensions and Ordering Data

B1	B2	B4	L1	Part No.	Type
2.64	0.31	1.22	2.44	538780	MS6-END

Mounting plate MS6-AEND

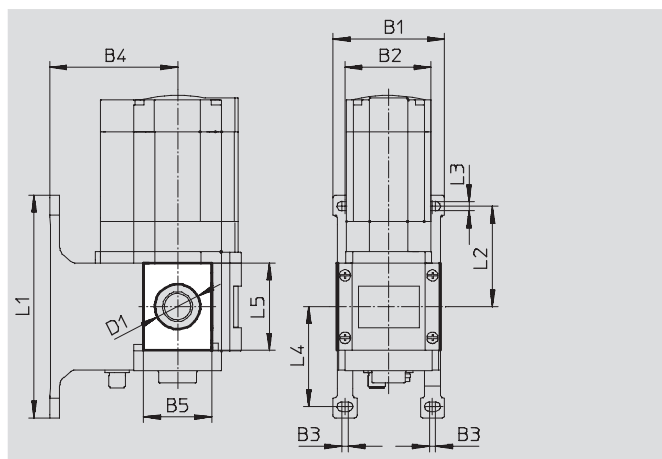
- In combination with mounting bracket MS-WP or MS-WPB for mounting an individual unit with body thread on a wall

Material:

Reinforced polyamide

Conforms to RoHS

Free of copper and PTFE



Dimensions and Ordering Data

B1	B2	B3	B4		B5	D1	L1	L2	L3	L4	L5	CRC ¹⁾	Weight [lb]	Part No.	Type
			WP	WPB		Ø									
3.11	2.44	0.18	2.13	3.56	1.91	1.26	6.22	2.80	0.26	2.80	2.44	2	0.03	535408	MS6-AEND

1) Corrosion resistance class 2 according to Festo standard 940 070

Components requiring moderate corrosion resistance. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents.

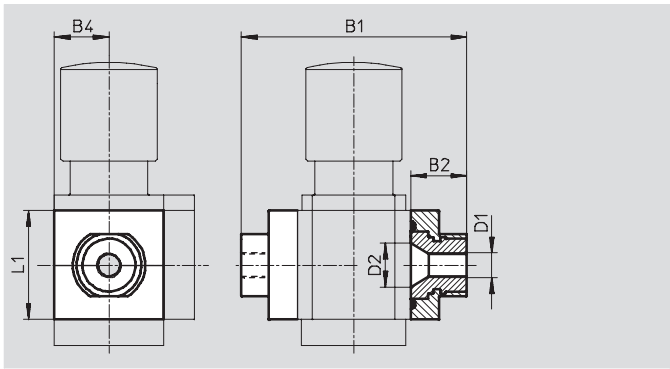
Active Carbon Filters MS6N-LFX – Inch Series

Accessories

2 Port plate MS6N-AQ...

- Adapter for pneumatic connection
- MS6-AGE for implementing threaded connection 3/4 NPT

Material:
Aluminum



Dimensions and Ordering Data								
B1	B2	B4	D1	D2	L1	Weight [lb]	Part No.	Type
4.53	1.04	1.22	1/4 NPT	0.94	2.44	0.60	526076	MS6N-AQN
			3/8 NPT				526077	MS6N-AQP
			1/2 NPT				526078	MS6N-AQR
			3/4 NPT				526079	MS6N-AQS

5 Body connector MS6-MV

- For connecting modules

Material:
Stainless steel/polyacetate



Ordering Data		
Weight [lb]	Part No.	Type
0.11	532799	MS6-MV

Active Carbon Filters MS6N-LFX – Inch Series

Accessories

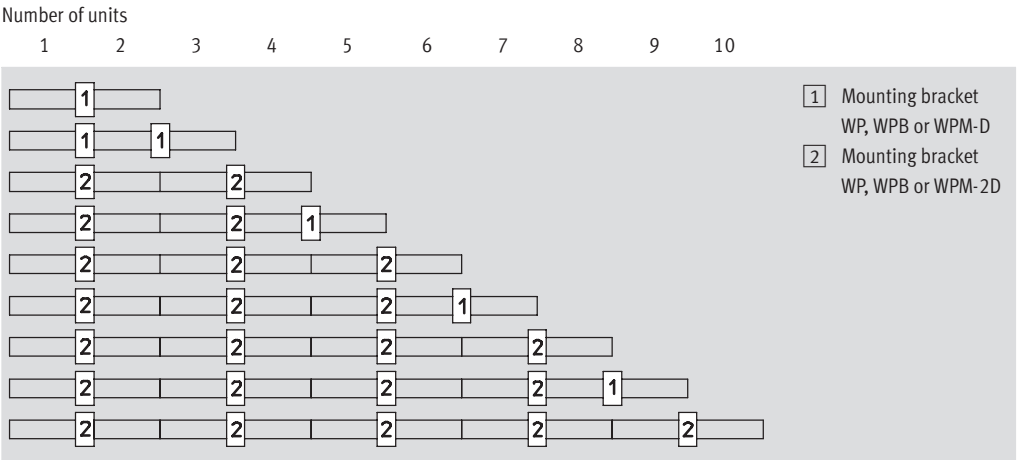
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Mounting Bracket MS6-WP...

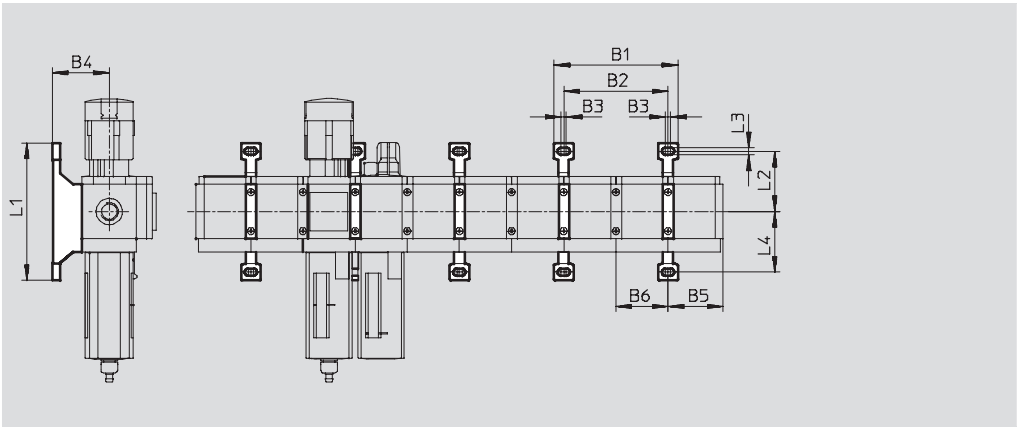
Suggested placement of wall mounting brackets when mounting air preparation combinations

1 unit: 2.44 in with WP, WPB
2.715 in with WPM-D

2 units: 4.88 in with WP, WPB
5.43 in with WPM-2D



Mounting dimensions



Type	B1	B2	B3	B4	B5	B6	L1	L2	L3	L4
MS6-WP	5.55	4.88	0.18	2.13	2.54	2.44	6.22	2.80	0.26	2.80
MS6-WPB				3.56						
MS6-WPM-...D	6.61	5.43	0.69	2.13	2.58	2.72	3.88	1.63		1.63

Active Carbon Filters MS6N-LFX – Inch Series

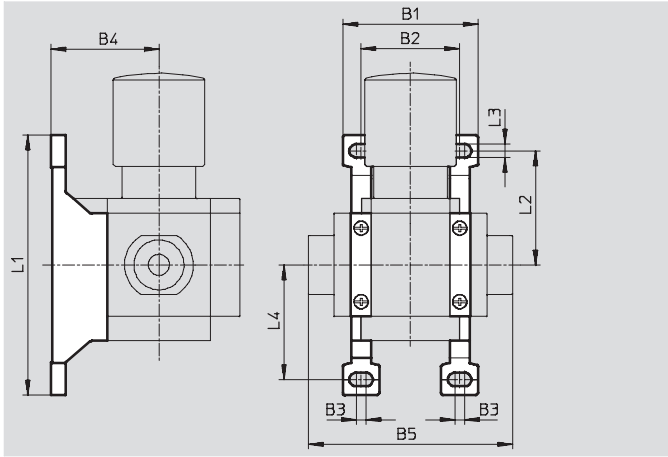
Accessories

Mounting bracket MS6-WP

- To connect the modules for wall mounting
- In combination with a port plate MS-AG... for mounting an individual unit on a wall
- In combination with mounting plate MS-AEND or for mounting an individual unit with body thread on a wall
- For pressure regulator LRB with angled outlet block B... at rear

Material:

Die-cast aluminum



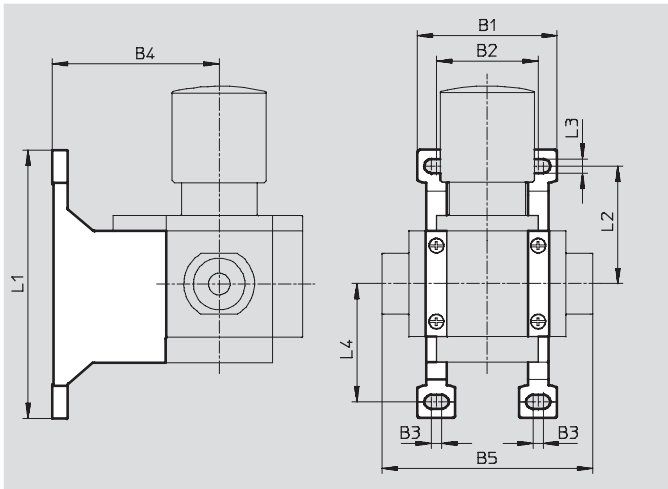
Dimensions and Ordering Data										
B1	B2	B3	B4	B5	L1	L2	L3	L4	Weight [lb]	Part No. Type
3.11	2.44	0.18	2.13	4.53	6.22	2.80	0.26	2.80	0.15	532195 MS6-WP

Mounting bracket MS6-WPB

- To connect the modules for wall mounting
- In combination with a port plate MS-AG... for mounting an individual unit on a wall
- In combination with mounting plate MS-AEND or for mounting an individual unit with direct thread on a wall
- Provides large wall gap for pressure regulator

Material:

Die-cast aluminum



Dimensions and Ordering Data										
B1	B2	B3	B4	B5	L1	L2	L3	L4	Weight [lb]	Part No. Type
3.11	2.44	0.18	3.56	4.53	6.22	2.80	0.26	2.80	0.23	526074 MS6-WPB

Active Carbon Filters MS6N-LFX – Inch Series

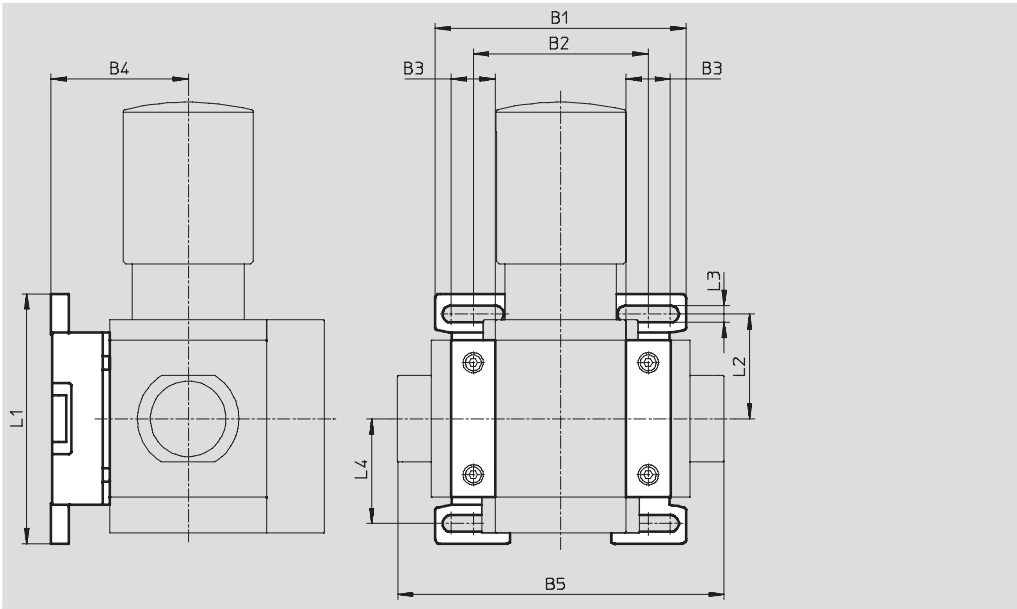
Accessories

Mounting bracket MS6-WPM

- To connect the modules for wall mounting
- In combination with a port plate MS-AG... for mounting an individual unit on a wall
- Speedy attachment and detachment
- For installation of modules with regulating knob pointing downwards

The distance piece D or 2D (designated in the type code) is included in the scope of delivery and ensures the correct clearance

Material:
Die-cast aluminum



Dimensions and Ordering Data												
B1	B2	B3	B4	B5	L1	L2	L3	L4	Clearance	Weight [lb]	Part No.	Type
3.90	2.72	0.69	2.13	5.08	3.88	1.63	0.26	1.63	2.44	0.29	526073	MS6-WPM-D
6.61	5.43			7.80					4.88	0.31	532186	MS6-WPM-2D

Body connector MS6-MVM

- For installation of modules with regulating knob pointing downwards

Material:
Die-cast aluminum



Ordering Data		
Size	Part No.	Type
MS6	532801	MS6-MVM

Active Carbon Filters MS6N-LFX – Inch Series

Replacement Parts



Ordering Data – Filter Cartridges			
Size	Filtration grade [µm]	Part No.	Type
MS6	Residual oil content $\leq 0.003 \text{ mg/m}^3$	532911	MS6-LFX

- For spare parts go to: www.festo.com/en/spare_parts_service

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